

# UXP-XXX-14S

For 1/4" Superflexible Connectors (Small Form Factor)



	Connector models supported						
	Interface	7-16 DIN	N	4.3-10	4.1-9.5	Nex10	2.2-5
Male	UXP-DM-14S	UXP-NM-14S	UXP-4MT-14S	UXP-MDM-14S	UXP-1MT-14S	UXP-2MT-14S	
Female	UXP-DF-14S	UXP-NF-14S	UXP-4F-14S		UXP-1F-14S	UXP-2F-14S	
Right angle	UXP-DRA-14S	UXP-NRA-14S	UXP-4RT-14S	UXP-MRA-14S	UXP-1RA-14S	UXP-2RA-14S	
Male push-pull			UXP-4MP-14S				

Tools/materials required						
Power drill	SP-14S Prep/strip tool	HCG-CC	HCG-FRAMESET-1/4B	TQ-78-F8 4.1-9.5 4.3-10	TW1412 N type	TQ-114-F18 7-16 DIN Male
						
TQ-716-F2.2 Nex10	TQ-916-F2.2 2.2-5	RDCUTTER-S	SP-CC	Adjustable Wrench	Alcohol wipe (included with connector)	
						

## Step #1: Prep



Straighten cable. Using RDCUTTER-S, apply even pressure while rotating tool around cable to cut off cable squarely.



Attach prep/strip tool to drill. Be sure you are using an SP-14S tool.



Actuate drill to remove jacket and expose center conductor. Then remove cable from tool.



Proper prep is achieved when center conductor is chamfered as shown.



Use center conductor cleaner, SP-CC tool, to remove any remaining dielectric material on center conductor.

### Cable preparation guide

Compare to picture to determine if correct cable prep was performed. (For reference only)

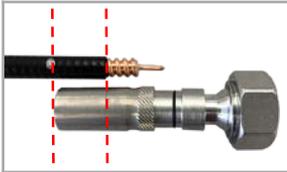
Chamfered center conductor



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## Step #2: Install



Align outer jacket end as shown with groove on the body. Mark cable jacket (using pen or marker) in line with end of connector.



Use the alcohol wipe to clean the inner and outer conductors thoroughly.



Thread connector onto cable until it reaches alignment mark and the connector bottoms on the cable.

**⚠** JMA 1/4" Superflex connectors now contain a clutch mechanism to prevent over-tightening of the connector onto the cable. This also means when the connector is fully installed on the cable prior to compression, the connector will continue to spin freely when twisted, without damaging the cable.

## Step #3: Compress



Pull/push back frameset to allow connector/cable to lay flat in the frame.



Make sure connector is fully seated. Press HCG tool trigger until gun cycles. Do not pull or push on tool during compression.



When fully compressed, connector will move away from alignment mark.

## Step #4: Torque



When using the torque wrench, make sure the mating connector is supported by an adjustable wrench.

Proper torque		
Series	Torque (lbf-in)	Hex nut size
N	14 (1.2 lbf-ft)	3/4"
7-16 DIN	216 (18 lbf-ft)	1-1/4"
4.1-9.5 4.3-10	96 (8 lbf-ft)	7/8"
Nex10	26.4 (2.2 lbf-ft)	7/16"
2.2-5.0	26.4 (2.2 lbf-ft)	9/16"



Scan for install video