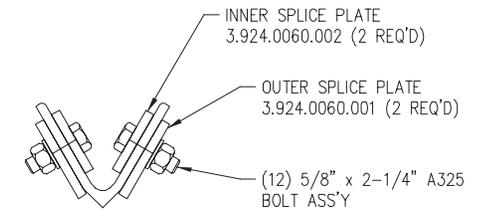


**GENERAL ASSEMBLY NOTES:**

- 1) ALL TOWER BRACING AND LEG SPLICE BOLTS SHALL BE A325 (UNLESS NOTED OTHERWISE).
- 2) ALL A325 BOLT ASSEMBLIES SHALL BE IN FULL BEARING.
- 3) WHERE EXTRA FLAT WASHERS ARE USED TO ACHIEVE FULL BEARING, ON BRACING MEMBERS, THE FLAT WASHERS SHALL BE INSTALLED UNDER THE NUT.
- 4) BOLT ASSEMBLIES SHALL BE INSTALLED WITH NUTS AND WASHERS TO THE "OUTSIDE" OF THE TOWER.
- 5) TOWER MEMBERS ARE IDENTICAL ON ALL (3) FACES (UNLESS NOTED OTHERWISE).
- 6) TOWER SECTION SHOULD BE ASSEMBLED ON A LEVEL SURFACE i.e.. LEVELED TIMBERS OR EQUAL.
- 7) ALL SPACERS ARE 2" x 2" x THICKNESS NOTED.
- 8) WHERE SUFFIX (") FOLLOWS BOLT DESCRIPTION AN ADDITIONAL FLAT WASHER IS REQUIRED.
- 9) WHERE SUFFIX (") FOLLOWS SPACER DESCRIPTION THE HOLE SIZE IS 9/16"φ.
- 10) WHERE SUFFIX (") FOLLOWS SPACER DESCRIPTION THE HOLE SIZE IS 13/16"φ.
- 11) PART NUMBER SHOWN IN (BRACKETS) TO BE INSTALLED ON "INSIDE" OF THE TOWER.

BOLT SCHEDULE		
MARK	SIZE	QTY
E4'	5/8" x 2" A325 BOLT ASS'Y + EXTRA FLATWASHER	48



5" x 5" x 3/8" TOP & BOTTOM LEG

**SPLICE DETAIL #23**

PART # 4.924.0001.023

NOTES:



KNOCK-DOWN SECTION #18 - KIT #5.94.0181.000

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CUSTOMER:		SITE:		SCALE:	
		SUPERTITAN S.S.		25.000	
DATE:	BY:	CHK:	APP:		
09 JUN 04	MAW	JAG	JB		
TITLE:			DRAWING NO.		
SECTION 18 ASSEMBLY			000001.620.0063		

REV.	REV. BY:	CHK. BY:	DESCRIPTION	DATE