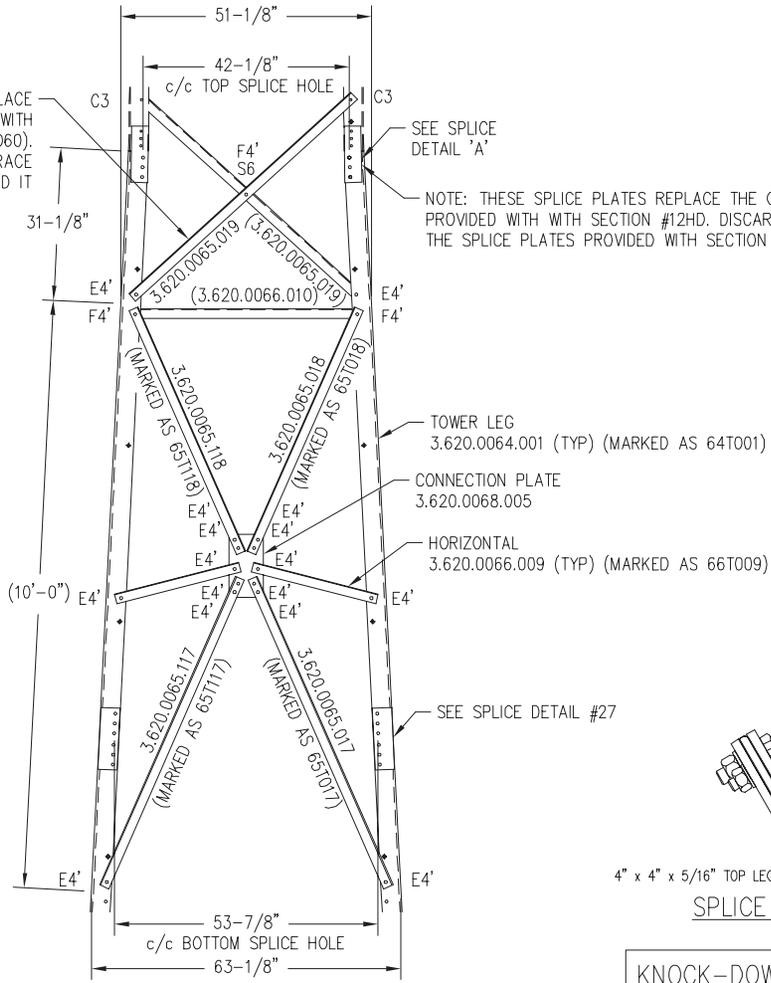


NOTE: THESE DIAGONALS REPLACE THE DIAGONALS PROVIDED WITH SECTION #12HD (#3.620.H016.060). REMOVE THE REDUNDANT BRACE FROM SECTION #12HD AND DISCARD IT

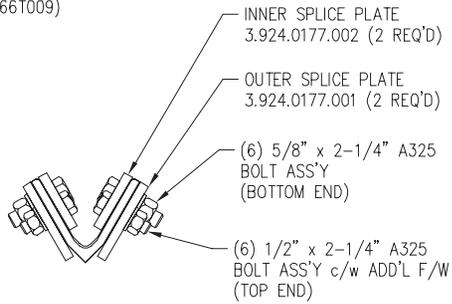


NOTE: THESE SPLICE PLATES REPLACE THE ONES PROVIDED WITH SECTION #12HD. DISCARD THE SPLICE PLATES PROVIDED WITH SECTION #12HD

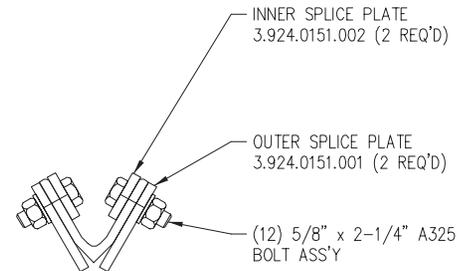
GENERAL ASSEMBLY NOTES:

- 1) ALL TOWER BRACING AND LEG SPLICE BOLTS SHALL BE A325 (UNLESS NOTED OTHERWISE).
- 2) ALL A325 BOLT ASSEMBLIES SHALL BE IN FULL BEARING.
- 3) WHERE EXTRA FLAT WASHERS ARE USED TO ACHIEVE FULL BEARING, ON BRACING MEMBERS, THE FLAT WASHERS SHALL BE INSTALLED UNDER THE NUT.
- 4) BOLT ASSEMBLIES SHALL BE INSTALLED WITH NUTS AND WASHERS TO THE "OUTSIDE" OF THE TOWER.
- 5) TOWER MEMBERS ARE IDENTICAL ON ALL (3) FACES (UNLESS NOTED OTHERWISE).
- 6) TOWER SECTION SHOULD BE ASSEMBLED ON A LEVEL SURFACE I.E.. LEVELED TIMBERS OR EQUAL.
- 7) ALL SPACERS ARE 2" x 2" x THICKNESS NOTED.
- 8) WHERE SUFFIX (') FOLLOWS BOLT DESCRIPTION AN ADDITIONAL FLAT WASHER IS REQUIRED.
- 9) WHERE SUFFIX (") FOLLOWS SPACER DESCRIPTION THE HOLE SIZE IS 9/16"Ø.
- 10) WHERE SUFFIX (") FOLLOWS SPACER DESCRIPTION THE HOLE SIZE IS 13/16"Ø.
- 11) PART NUMBER SHOWN IN (BRACKETS) TO BE INSTALLED ON "INSIDE" OF THE TOWER.

BOLT SCHEDULE		
MARK	SIZE	QTY
C3	1/2" x 1-1/2" A325 BOLT ASS'Y	6
E4'	5/8" x 2" A325 BOLT ASS'Y + EXTRA FLATWASHER	48
F4'	5/8" x 2-1/4" A325 BOLT ASS'Y + EXTRA FLATWASHER	9
S6	3/8" x 2" x 2" SPACER c/w 11/16"Ø HOLE	3



4" x 4" x 5/16" TOP LEG & 4" x 4" x 3/8" BOTTOM LEG
SPLICE DETAIL 'A'



4" x 4" x 3/8" TOP & BOTTOM LEG
SPLICE DETAIL #27
 PART # 4.924.0001.027

NOTES:



KNOCK-DOWN SECTION #13 - KIT #5.94.0131.000

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CUSTOMER:		SITE:		SCALE:	
		SUPERTITAN S.S.		25.000	
DATE:	BY:	CHK:	APP:		
09 JUN 04	MAW	JAG	JB		
TITLE:			DRAWING NO.		
SECTION 13 ASSEMBLY			000001.620.0058		

REV.	REV. BY:	CHK. BY:	DESCRIPTION	DATE