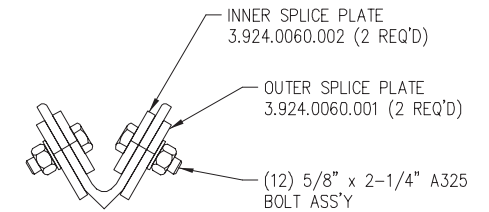


GENERAL ASSEMBLY NOTES:

- 1) ALL TOWER BRACING AND LEG SPLICE BOLTS SHALL BE A325 (UNLESS NOTED OTHERWISE).
- 2) ALL A325 BOLT ASSEMBLIES SHALL BE IN FULL BEARING.
- 3) WHERE EXTRA FLAT WASHERS ARE USED TO ACHIEVE FULL BEARING, ON BRACING MEMBERS, THE FLAT WASHERS SHALL BE INSTALLED UNDER THE NUT.
- 4) BOLT ASSEMBLIES SHALL BE INSTALLED WITH NUTS AND WASHERS TO THE "OUTSIDE" OF THE TOWER.
- 5) TOWER MEMBERS ARE IDENTICAL ON ALL (3) FACES (UNLESS NOTED OTHERWISE).
- 6) TOWER SECTION SHOULD BE ASSEMBLED ON A LEVEL SURFACE i.e.. LEVELED TIMBERS OR EQUAL.
- 7) ALL SPACERS ARE 2" x 2" x THICKNESS NOTED.
- 8) WHERE SUFFIX (") FOLLOWS BOLT DESCRIPTION AN ADDITIONAL FLAT WASHER IS REQUIRED.
- 9) WHERE SUFFIX (") FOLLOWS SPACER DESCRIPTION THE HOLE SIZE IS 9/16"φ.
- 10) WHERE SUFFIX (") FOLLOWS SPACER DESCRIPTION THE HOLE SIZE IS 13/16"φ.
- 11) PART NUMBER SHOWN IN (BRACKETS) TO BE INSTALLED ON "INSIDE" OF THE TOWER.

| BOLT SCHEDULE | | |
|---------------|--|-----|
| MARK | SIZE | QTY |
| E4' | 5/8" x 2" A325 BOLT ASS'Y + EXTRA FLATWASHER | 48 |



5" x 5" x 3/8" TOP & BOTTOM LEG

SPLICE DETAIL #23

PART # 4.924.0001.023

NOTES:



KNOCK-DOWN SECTION #19 - KIT #5.94.0191.000

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|---------------------|-----|-----------------|-----------------|--------|--|
| CUSTOMER: | | SITE: | | SCALE: | |
| | | SUPERTITAN S.S. | | 25.000 | |
| DATE: | BY: | CHK: | APP: | | |
| 09 JUN 04 | MAW | JAG | JB | | |
| TITLE: | | | DRAWING NO. | | |
| SECTION 19 ASSEMBLY | | | 000001.620.0064 | | |

| REV. | REV. BY: | CHK. BY: | DESCRIPTION | DATE |
|------|----------|----------|-------------|------|
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