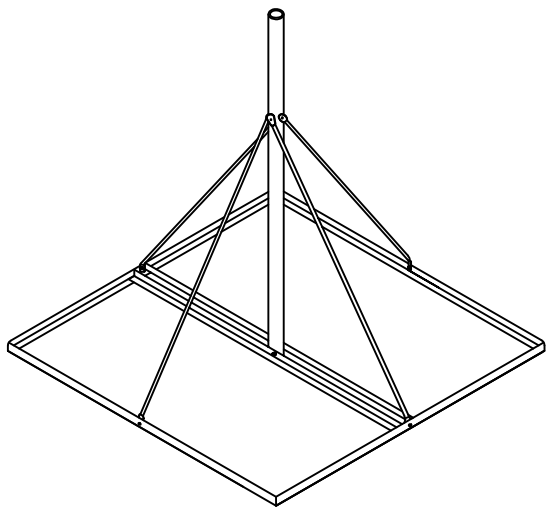
FRM MOUNTS

FRM NO.	MAST SPECIFICATIONS		
	EST. SHIPPING WT. LBS.	PART NO.	DESCRIPTION
FRM125	52	FY202	1.25" O.D. X 16GA X 60.00" (PG)
FRM150	50	FY203	1.50" O.D. X 16GA X 30.00" (PG)
FRM166	53	FY204	1.66" O.D. X 16GA X 30.00" (PG)
FRM238	57	FY205	2.38" O.D. X .154WALL X 30.00" (HDG)
FRM238SP5	58	FY253	2.38" O.D. X .154WALL X 60.00" (HDG)
FRM225	56	FY205SP	2.25" O.D. X 14GA X 60.00" (HDG)



FRM ALLOWABLE ANTENNA AREAS

Effective Projected Area (E.P.A.) (Ft^2)	Ballast (lbs)	Zero Velocity Load (PSF)	(Sliding) Vs (MPH)	Vm - Velocity at Centroid of Projected Area (MPH) H= 2 Ft	H= 3 Ft	H= 4 Ft	H= 5 Ft
1	100	12	140	135	110	96	85
	200	24	198	188	153	133	119
	300	36	242	222	182	157 (154)	141 (131)
	400	48	280	269	219 (197)	190 (154)	170 (131)
2	100	12	99	96	78	68	60
	200	24	140	133	108	94	84
	300	36	171	157	129	111 (109)	99 (93)
	400	48	198	190	155 (139)	134 (109)	120 (93)
3	100	12	81	78	64	55	49
	200	24	114	108	88	77	68
	300	36	140	128	105	91 (89)	81 (76)
	400	48	161	155	127 (114)	110 (89)	98 (76)

The velocities ( ) apply to the FRM125 mount when the strength of the FRM125 mast governs. All other velocities are governed by overturning and apply to all FRM mounts.

H - Distance from supporting surface to centroid of effective projected area.
Vs - Effective wind velocity resulting in sliding on a flat surface with a (0.50) coefficient of friction.
Vm - Effective wind velocity based on strength or overturning.

BALLAST REQUIREMENTS FOR NON-PENETRATING ROOF MOUNTS

1. Ballast requirements are provided to assist consumers in determining the applicability of a non-penetrating roof mount for an antenna installation and to assist in determining the amount of ballast required. The ballast requirements should not be relied upon without competent local professional examination and verification of its accuracy and suitability for a specific site or application.

2. Specific antennas and/or other mounting configurations may require more stringent strength and ballast requirements and must be investigated for each installation. The load carrying requirements of the supporting surface, the mount and mast, the antenna and the antenna's connection to the mast must be investigated for each installation.

3. When antenna areas are indicated vs. specific antenna types, the areas tabulated are effective projected areas that include appropriate wind drag factors applied to the projected areas of the supported antennas and the exposed portions of the mount and ballast. The center of the effective projected area is assumed to be at the top of the mounting pipe or the height indicated in the ballast table. Unless otherwise indicated, tabulated ballast requirements assume that the effective projected areas are concentric to the mount and that uplift or download wind forces are insignificant.

4. The tabulated wind velocities are considered to occur at the centroid of the effective projected areas. The wind velocity appropriate for an installation must be determined on an individual site basis considering the location and elevation of the mount. The wind velocity at ground level must be multiplied by appropriate height escalation and gust factors. Potential increases in wind velocity due to channeling, roof projections, and other obstructions, must also be considered when determining ballast requirements.

5. The ballast weights indicated are assumed to be uniformly distributed on the mount. The weight of the mount and antenna may be considered as ballast. Mounts are assumed to be mounted on a flat supporting surface.

6. The zero velocity loads shown are equal to the tabulated ballast weights divided by the total area enclosed by the perimeter of the mount. This area is greater than the ballast contact area. Loads which must be investigated include reactions caused by wind forces and moments, live loads, ice loads, earthquake loads and the dead loads of ballast, mount, antenna, mounting hardware, miscellaneous equipment and roof pads.

7. The tabulated maximum wind velocities (Vmax) are based on a minimum 1.5 factor of safety against structural failure and overturning.

8. The tabulated wind velocities resulting in sliding (Vs) are based on a factor of safety equal to 1.0 and an effective coefficient of friction equal to 0.50 between the mount and a flat supporting surface. A 1.0 factor of safety was used assuming that at higher wind velocities, safety cables or other suitable attachments to the support structure would prevent sliding beyond a safe, designated area.

9. The appropriate coefficient of friction and factor of safety to determine wind velocities resulting in sliding must be determined on an individual site basis. The coefficient of friction may vary under changing moisture and temperature conditions. The minimum coefficient of friction must be used to evaluate sliding resistance. Wind speeds resulting in sliding for other factors of safety or for other coefficients of friction may be found by multiplying the tabulated values of Vs by the following modification factor:

   Modification Factor = $[\mu / (.5 \times FS)]^{1/2}$
   μ= Coefficient of Friction
   FS = Factor of Safety

10. The values of Vs indicated do not apply for installations which are prevented from sliding by cables or other suitable attachments to the supporting structure.

11. Roof pads are recommended to prevent damage to roof membranes. Pads should be placed under all contact areas.

12. Rohn recommends that ballast material always be placed prior to mounting the antenna and that roof pads and mount be secured to prevent hazards from occurring under extreme wind loading conditions. Precautions should also be taken to prevent the inadvertent removal of ballast material after installation and to insure that all ballast material is fully supported by the mount (required for ballast to be effective in resisting overturning and sliding).

13. When adhesives are used to secure roof pads, the adhesive must be compatible with the supporting surface. Precautions should be taken to insure that damage to the supporting surface will not occur upon wind loading.

14. The installation, roof material and supporting structure must be capable of withstanding all loads imposed by the antenna system. Supporting surfaces, anchors and/or safety cables must be sufficient to resist the reactions from the antenna system. The installation must meet all applicable local, state and federal requirements.

FILE NO.
Standard-RAM

REVISIONS

REV.	DESCRIPTION	DWN	CHK	APP
6	REDRAWN AUTOCAD FORMAT ADDED SHEET 2 DATE: Jun/22/2009	M.F	JDM	H.A
7	UPDATED MAST DESCRIPTIONS DATE: May/18/2010	CHW	JDM	HA
8	FIXED DESCRIPTION OF PIPE MOUNTS DATE: Jan/14/2011	CHW	HA	HA

FABRICATION TOLERANCES

1.) BOLT HOLE DIAM. UNDER 1-3/8" — + .040" (1mm) - 0
BOLT HOLE DIAM. 1-3/8" & GREATER — ± .060" (1.5mm)
2.) CENTER LINE INTERSECTION (PLATE, CENTER HOLE, BOLT CIRCLE & BOLT HOLE LOCATION) — ± .060" (1.5mm)
3.) OUTSIDE CORNER RADIUS — + .12" (3mm) - 0
4.) LINEAR DIMENSIONS — ± .060" (1.5mm)
5.) CENTER HOLE DIAMETER FOR FLANGES — + .12" (3mm) - 0
6.) WIDTH/OUTSIDE DIAMETER/EDGE DISTANCE + .12" (3mm) - 0

NOTE:
HOLES MAY BE PUNCHED, DRILLED OR THERMALLY CUT, UNLESS OTHERWISE INDICATED ON FABRICATION DRAWING. SURFACE ROUGHNESS PROFILE SHALL NOT EXCEED 1,000 µin (25µm). GOUGES SHALL NOT EXCEED A DEPTH OF .040 in. (1mm).

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ANTENNA MOUNT
FRM ROOF MOUNT

DWN: SJT	CHK'D: MDH	DATE: Jun/22/2009
ENG'R: MDH		
DRAWING NO: D950008-2		REV: 8

Jan/17/2011 9:05:33 AM
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