

## UHF Single Bay Dipole Antenna

### Electrical Specifications

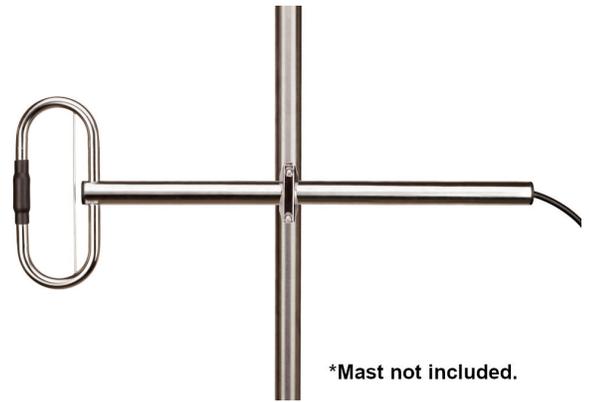
Frequency (Continuous)	360 - 520 MHz
Gain	2.5 dBd (dependent on spacing)
Power Rating (Max.)	500 W
Impedance (Nom.)	50 Ω
VSWR (Max.)	1.5:1
E Plane	80°
H Plane	See pattern
Lightning Protection	DC Grounded
RF Connector Type	N Male

### Mechanical Specifications

Cable Type	RG 214
Antenna Dimensions (HxWxD)	11.5" x 32.3" x 1.5"
Weight (Antenna+Mounts)	5 lbs.
Material	Electropolished Stainless Steel
Mounting	Each dipole element includes a heavy duty stainless steel bracket for mounting to a 1.5-2.5" diameter mast. Antenna may be mounted at 1/4, 1/2 or full wave spacing. Mast is customer supplied.

### Environmental Specifications

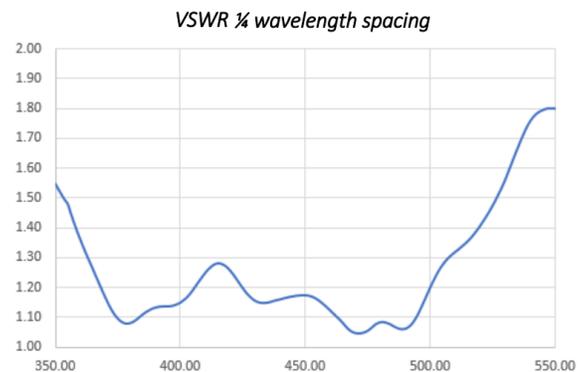
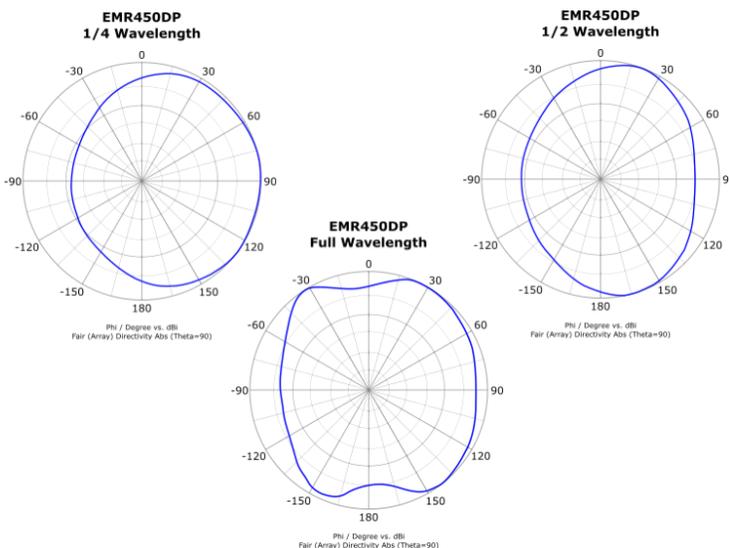
Wind Rating	175 MPH
Wind Rating with 1/2" Ice	150 MPH
Exposed Area (Max.)	0.27 ft. <sup>2</sup>
Lateral Thrust	11 lbs @ 100MPH



The EMR450DP single bay dipole is a rugged, all electropolished stainless steel, folded broadband dipole for use in the 360-520 MHz band. It is all stainless steel construction, suited to harsh environments. This antenna can be mounted in three configurations to allow for different shaped radiation patterns in the H plane, including 1/4, 1/2 and Full Wave length spacing from the vertical mounting pole.

### Product Features

- Broad VSWR bandwidth
- Stainless steel construction
- Weather and corrosion resistance
- No tuning required, plug & play
- Ideal for Public Safety, Government, LMR, and Railroad Applications
- 3 Year Warranty



## UHF Dipole Antenna Installation Instructions

### EMR450DP Supplied Components:

- (x1) - UHF folded dipole w/ boom
- (x1) - Angled mounting bracket
- (x4) - Screws w/ captive washers
- (x1) - Anti seize compound
- (x1) - Installation instructions



Angled Mounting Bracket

### Assembling the Antenna:

The dipole antenna element must be securely attached to the boom. Feed the antenna tail through the boom, then insert and tighten included screws with captive washers to secure the boom to the antenna.

### Mounting the Antenna to the Mast:

1. **Drain hole must be facing down on the dipole element.**
2. Secure the antenna to the mast with mounting bracket.
3. Apply anti-seize compound to bracket threads.
4. Ensure antenna is set to optimal H pattern before tightening brackets (see Radiation Pattern Options).
5. All connectors must be correctly waterproofed (See Waterproofing RF Connections).

### Antenna Mounting Dimensions:

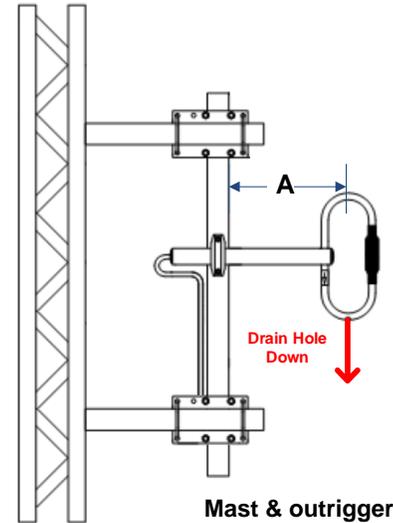
Dimensions for mounting the antenna to the support structure are specified in the illustrations to the right. Adjust distance between dipole element and support structure to achieve the desired radiation pattern.

### Radiation Pattern Options:

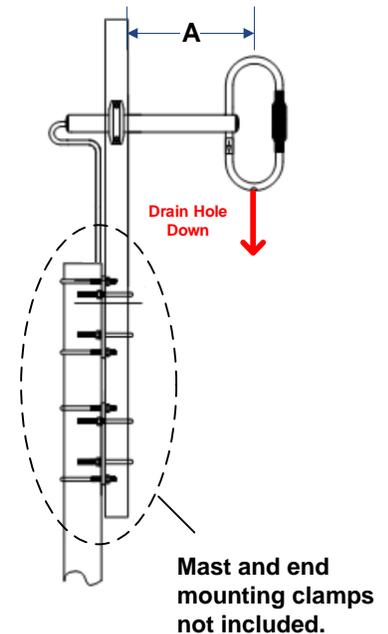
Mounting spacings to achieve desired H plane radiation patterns are indicated with stickers on the antenna boom. See specification sheet for radiation patterns. Mount the antenna to the support structure at the corresponding distance (Dimension A) to achieve desired spacing:

Wave Length	Frequency	Dimension A
1/4 Wave	360-520 MHz	6.4"
1/2 Wave	360-520 MHz	12.8"
1 Wave	360-520 MHz	25.7"

### Side Mount Configuration



### Top Mount Configuration



# UHF Dipole Antenna Installation Instructions

## **Waterproofing RF Connections**

The RF connections between the antenna tail and the RF feeder cable must be water protected. Water incursions can short-out the inner and outer conductors of the coaxial cable, producing heavy attenuation of RF signals. If water gets into the connectors, it can degrade the antenna performance to the point that the antenna will need to be re-installed and the cables may need to be repaired or replaced. The method consists of using multiple layers of three different types of electrical tape over the RF connectors and first 4-8" of RF cable. Critically the taping must extend beyond the end of any heat-shrink that is part of the N-type connector assembly on the RF cable.

## **Recommended tape to use**

1. 3M Scotch No 23 Self Bonding Electrical Tape
2. 3M Scotch 2228 Rubber Mastic
3. 3M Scotch Super 33+ Vinyl Electrical Tape

1) Temporarily secure the RF cable such that it extends vertically directly from the connector for 30cm or so before bending. This will ease application of the as it maximizes the clearance from the antenna vane.

2) Apply two layers of No. 23 tape over the lock washer, nut, N-thread and N-type connector. The tape must be stretched to 75% of its original width for all layers to ensure good bonding. Each successive turn of the tape should overlap the previous turn by half the width of the tape. Apply a single layer of No. 2228 rubber mastic tape over the No. 23 tape. This layer must extend a minimum of 0.79" beyond the existing No. 23 tape. For the inverted element, start at the tongue and wrap up to the cable. For the non-inverted element start on the cable and wrap up to the tongue. Each successive turn is overlapped by half the width of the tape. Minimum tension should be put on the No. 2228 tape as it is being applied

3) Apply a single layer of No. 2228 rubber mastic tape over the No. 23 tape. This layer must extend a minimum of 0.79" beyond the existing No. 23 tape. For the inverted element, start at the tongue and wrap up to the cable. For the non-inverted element start on the cable and wrap up to the tongue. Each successive turn is overlapped by half the width of the tape. Minimum tension should be put on the No. 2228 tape as it is being applied. Additional tape may be used to build up uneven parts of the connector interface to create a smoother surface for subsequent layers of tape. Gently knead the No. 2228 tape to ensure it seals to itself and removes any air voids.

4) Apply two layers of No. 23 tape over the No. 2228 tape, extending a minimum of 0.97" beyond the end of the existing tape. Stretch the tape to 75% of its original width for all layers to ensure good bonding. Each successive turn of the tape should overlap the previous turn by half the width of the tape. For the inverted element, start on the cable and wrap down to the tongue before wrapping back up the cable extending beyond the start of the tape for water shedding. For the non-inverted element start at the tongue and wrap down the cable before wrapping back up to the tongue.

5) Apply two layers of No. 33+ tape over the No. 23 tape, extending a minimum of .79" beyond the existing tape. Stretch the tape to 65% of its original width for the first layer. Apply the second layer without any tension. Each successive turn of the tape should overlap the previous turn by half the width of the tape.

For the inverted element, start at on the cable and wrap down to the tongue before wrapping back up the cable extending beyond the start of the tape for water shedding. For the non-inverted start at the tongue and wrap down the cable before wrapping back up to the tongue. The finished seal should be smooth without any No. 23 or No. 2228 tape exposed.

## **Alternative Method – Tape + Cold Shrink**

This approach is initially similar to the recommended approach, although replacing the outer two layers of tape with the application of a cold shrink sleeve such as a SL-TN-90 from Gamma Electronics or an equivalent product. Cold shrink with an IP68 rating provides a waterproof layer in addition to UV protection. It is faster install than the multiple layers of tape required in step 4 and 5.

Thread required quantity of cold shrink tubes onto the RF cable prior to attaching the cable to the element. If a single tube is too short to cover required area, use multiple cold shrink tubes. Orientation is important, tubes should be threaded onto the RF cables contacting from the tongue end first. Meaning the "pull tab" will be furthest from the tongue and N-connector. Attach the antenna RF tail to the feeder cable. Temporarily secure RF cable so it extends vertically from connector for 1.54" or so before bending.

This will ease the application of the tape as it maximizes the clearance from the antenna vane. Apply 2 layers of No. 23 tape over nut, N-thread and N-type plug connector. Tape must be stretched to 75% of original width to ensure all layers overlap previous turn by half width of tape. This should completely cover exposed metals as well as any heat shrink on cable. Layers should be continuous, starting from top and proceeding in successive half lapped layers downwards before reversing direction and finishing back at the top.

Apply single layer of No. 2228 rubber mastic tape over No. 23 tape. Layer must extend 0.79" beyond existing No. 23 tape. Each successive turn is overlapped by half width of the tape. Minimal tension should be applied to No. 2228 tape as it is being applied. Additional tape can be used for uneven areas to create smoother areas. Gently knead No. 2228 tape to ensure its sealed.

Slide cold shrink tube along cable until it completely covers connector and presses up against the tongue. Pull the plastic thread to start contracting the cold shrink from the tongue end. Continue to apply pressure to the cold shrink as it contracts to ensure that it closes flush against the tongue. Cold shrink needs to extend .79" beyond the end of No. 2228 tape.

## **Bird Protection**

It is important to note that birds such as cockatoos can cause damage to RF cabling, in particular waterproof taping. To remedy this issue a stainless-steel spiral conduit can be used to cover the RF cabling including the element connectors.

## UHF Dual Bay Dipole Antenna

### Electrical Specifications

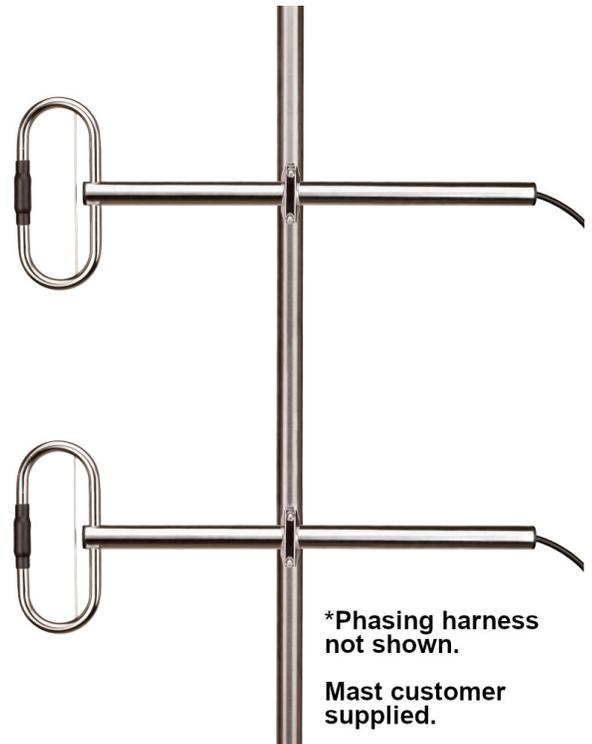
Frequency (Continuous)	360 - 520 MHz
Gain	4.5.5 dBd (dependent on spacing)
Power Rating (Max.)	500 W
Impedance (Nom.)	50 Ω
VSWR (Max.)	1.5:1
E Plane	32° @ 1/4 Wavelength
H Plane	See pattern
Lightning Protection	DC Grounded
RF Connector Type	N Male

### Mechanical Specifications

Cable Type	RG 214
Antenna Dimensions (HxWxD)	11.5" x 32.3" x 1.5" (each element)
Weight (Antenna+Mounts)	11 lbs.
Material	Electropolished Stainless Steel
Mounting	Each dipole element includes a heavy duty stainless steel bracket for mounting to a 1.5-2.5" diameter mast. Antenna may be mounted at 1/4, 1/2 or full wave spacing. Mast is customer supplied.

### Environmental Specifications

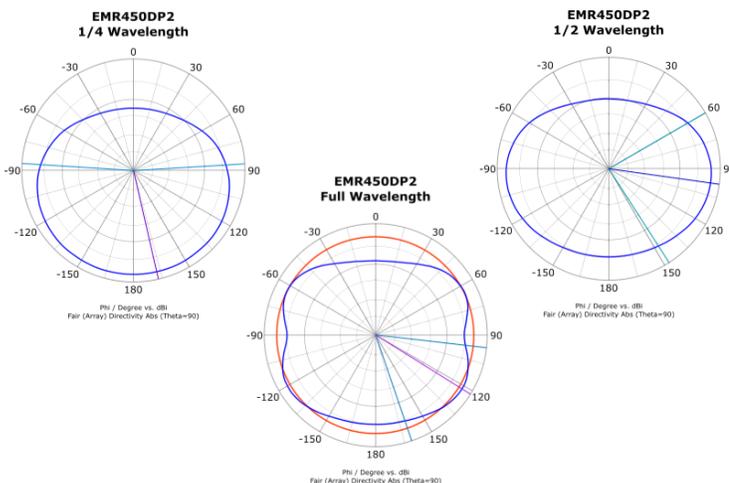
Wind Rating	175 MPH
Wind Rating with 1/2" Ice	150 MPH
Exposed Area (Max.)	0.68 ft. <sup>2</sup>
Lateral Thrust	29 lbs @ 100 MPH



The EMR450DP2 dipole array is a rugged broadband antenna for use in the 360-520MHz band. The dipoles are all welded and polished Stainless Steel construction suited to all harsh environments. The array can be mounted in three configurations to allow for different shaped radiation patterns in the H plane, including 1/4, 1/2 and full wavelength spacing from the vertical mounting pole. This dual antenna configuration includes all necessary bracketry and phasing harness to stack the antennas for increased gain.

### Product Features

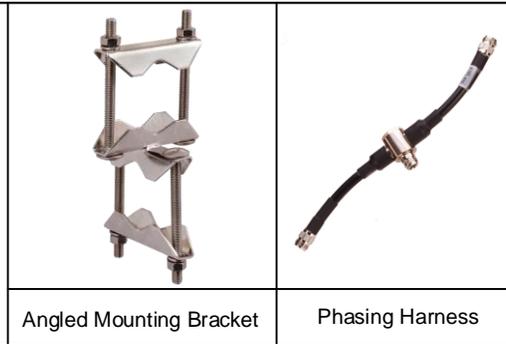
- Wide band
- Stainless steel construction
- Weather and corrosion resistance
- No tuning required, plug & play
- Ideal for Public Safety, Government, LMR, and Railroad Applications
- 3 Year Warranty



## UHF Dipole Antenna Installation Instructions

### EMR450DP2 Supplied Components:

- (x2) - UHF folded dipole w/ boom
- (x2) - Angled mounting bracket
- (x8) - Screws w/ captive washers
- (x2) - Anti seize compound
- (x1) - 2-way phasing harness
- (x1) - Installation instructions



### Assembling the Antennas:

Each dipole antenna element must be securely attached to the boom. Feed the antenna tail through the boom, then insert and tighten included screws with captive washers to secure the boom to the antenna.

### Mounting Antennas to the Mast:

1. **Drain holes must be facing down on each dipole element.**
2. Secure the antennas to the mast with mounting bracket.
3. Apply anti-seize compound to bracket threads.
4. Ensure antennas are set to optimal H pattern before tightening brackets (see Radiation Pattern Options).
5. Attach the phasing harness between multiple antennas.
6. Phasing harness, junction box and all connectors must be correctly waterproofed (See Waterproofing RF Connections).

### Antenna Mounting Dimensions:

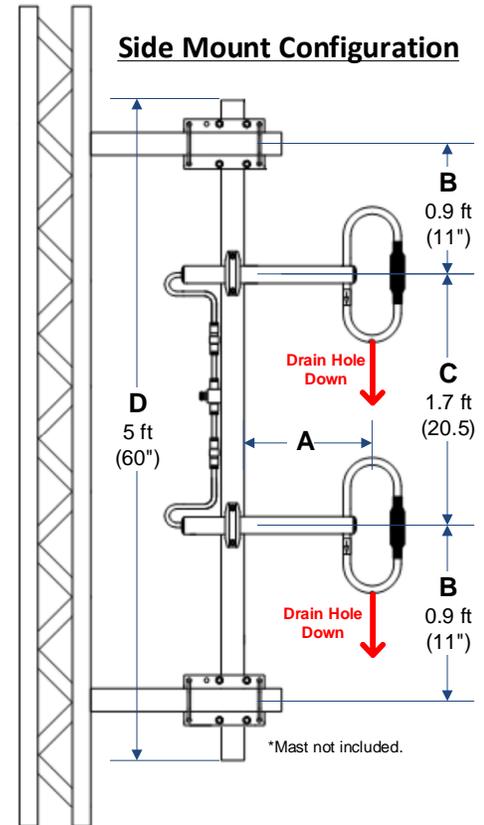
Dimensions for mounting the antenna to the support structure are specified in the illustrations to the right:

- A. Distance between dipole element and support structure (See Radiation Pattern Options).
- B. Distance between dipole and ends of mast or outrigger clamps.
- C. Distance between dipole centers.
- D. Minimal mast length (Top or Side Mount Configurations vary).

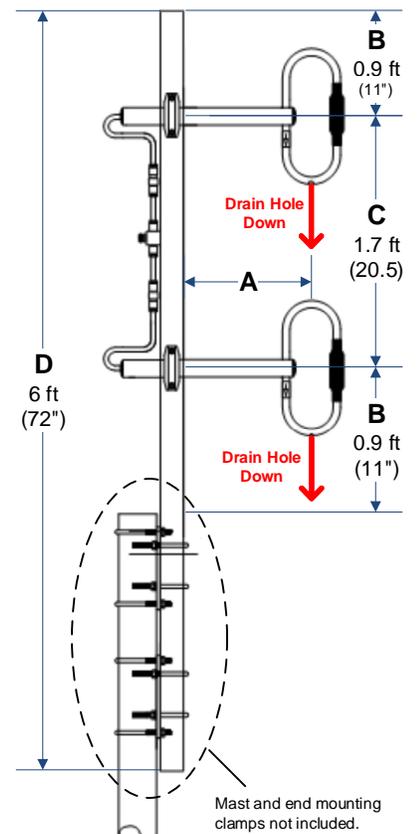
### Radiation Pattern Options:

Mounting spacings to achieve desired H plane radiation patterns are indicated with stickers on the antenna boom. See specification sheet for radiation patterns. Mount the antenna to the support structure at the corresponding distance (Dimension A) to achieve desired spacing:

Wave Length	Frequency	Dimension A	Power Divider
1/4 Wave	360-520 MHz	6.4"	PH450DP
1/2 Wave	360-520 MHz	12.8"	PH450DP
1 Wave	360-520 MHz	25.7"	PH450DP



### Top Mount Configuration



## UHF Dipole Antenna Installation Instructions

### **Waterproofing RF Connections**

The RF connections between the antenna tail and the RF feeder cable must be water protected. Water incursions can short-out the inner and outer conductors of the coaxial cable, producing heavy attenuation of RF signals. If water gets into the connectors, it can degrade the antenna performance to the point that the antenna will need to be re-installed and the cables may need to be repaired or replaced. The method consists of using multiple layers of three different types of electrical tape over the RF connectors and first 4-8" of RF cable. Critically the taping must extend beyond the end of any heat-shrink that is part of the N-type connector assembly on the RF cable.

### **Recommended tape to use**

1. 3M Scotch No 23 Self Bonding Electrical Tape
2. 3M Scotch 2228 Rubber Mastic
3. 3M Scotch Super 33+ Vinyl Electrical Tape

1) Temporarily secure the RF cable such that it extends vertically directly from the connector for 30cm or so before bending. This will ease application of the as it maximizes the clearance from the antenna vane.

2) Apply two layers of No. 23 tape over the lock washer, nut, N-thread and N-type connector. The tape must be stretched to 75% of its original width for all layers to ensure good bonding. Each successive turn of the tape should overlap the previous turn by half the width of the tape. Apply a single layer of No. 2228 rubber mastic tape over the No. 23 tape. This layer must extend a minimum of 0.79" beyond the existing No. 23 tape. For the inverted element, start at the tongue and wrap up to the cable. For the non-inverted element start on the cable and wrap up to the tongue. Each successive turn is overlapped by half the width of the tape. Minimum tension should be put on the No. 2228 tape as it is being applied

3) Apply a single layer of No. 2228 rubber mastic tape over the No. 23 tape. This layer must extend a minimum of 0.79" beyond the existing No. 23 tape. For the inverted element, start at the tongue and wrap up to the cable. For the non-inverted element start on the cable and wrap up to the tongue. Each successive turn is overlapped by half the width of the tape. Minimum tension should be put on the No. 2228 tape as it is being applied. Additional tape may be used to build up uneven parts of the connector interface to create a smoother surface for subsequent layers of tape. Gently knead the No. 2228 tape to ensure it seals to itself and removes any air voids.

4) Apply two layers of No. 23 tape over the No. 2228 tape, extending a minimum of 0.97" beyond the end of the existing tape. Stretch the tape to 75% of its original width for all layers to ensure good bonding. Each successive turn of the tape should overlap the previous turn by half the width of the tape. For the inverted element, start on the cable and wrap down to the tongue before wrapping back up the cable extending beyond the start of the tape for water shedding. For the non-inverted element start at the tongue and wrap down the cable before wrapping back up to the tongue.

5) Apply two layers of No. 33+ tape over the No. 23 tape, extending a minimum of .79" beyond the existing tape. Stretch the tape to 65% of its original width for the first layer. Apply the second layer without any tension. Each successive turn of the tape should overlap the previous turn by half the width of the tape.

For the inverted element, start at on the cable and wrap down to the tongue before wrapping back up the cable extending beyond the start of the tape for water shedding. For the non-inverted start at the tongue and wrap down the cable before wrapping back up to the tongue. The finished seal should be smooth without any No. 23 or No. 2228 tape exposed.

### **Alternative Method – Tape + Cold Shrink**

This approach is initially similar to the recommended approach, although replacing the outer two layers of tape with the application of a cold shrink sleeve such as a SL-TN-90 from Gamma Electronics or an equivalent product. Cold shrink with an IP68 rating provides a waterproof layer in addition to UV protection. It is faster install than the multiple layers of tape required in step 4 and 5.

Thread required quantity of cold shrink tubes onto the RF cable prior to attaching the cable to the element. If a single tube is too short to cover required area, use multiple cold shrink tubes. Orientation is important, tubes should be threaded onto the RF cables contacting from the tongue end first. Meaning the "pull tab" will be furthest from the tongue and N-connector. Attach the antenna RF tail to the feeder cable. Temporarily secure RF cable so it extends vertically from connector for 1.54" or so before bending.

This will ease the application of the tape as it maximizes the clearance from the antenna vane. Apply 2 layers of No. 23 tape over nut, N-thread and N-type plug connector. Tape must be stretched to 75% of original width to ensure all layers overlap previous turn by half width of tape. This should completely cover exposed metals as well as any heat shrink on cable. Layers should be continuous, starting from top and proceeding in successive half lapped layers downwards before reversing direction and finishing back at the top.

Apply single layer of No. 2228 rubber mastic tape over No. 23 tape. Layer must extend 0.79" beyond existing No. 23 tape. Each successive turn is overlapped by half width of the tape. Minimal tension should be applied to No. 2228 tape as it is being applied. Additional tape can be used for uneven areas to create smoother areas. Gently knead No. 2228 tape to ensure its sealed.

Slide cold shrink tube along cable until it completely covers connector and presses up against the tongue. Pull the plastic thread to start contracting the cold shrink from the tongue end. Continue to apply pressure to the cold shrink as it contracts to ensure that it closes flush against the tongue. Cold shrink needs to extend .79" beyond the end of No. 2228 tape.

### **Bird Protection**

It is important to note that birds such as cockatoos can cause damage to RF cabling, in particular waterproof taping. To remedy this issue a stainless-steel spiral conduit can be used to cover the RF cabling including the element connectors.

## UHF 4 Bay Dipole Antenna

### Electrical Specifications

Frequency (Continuous)	360 - 520 MHz
Gain	6dBd @ QW spacing
Power Rating (Max.)	500 W
Impedance (Nom.)	50 $\Omega$
VSWR (Max.)	1.5:1
E Plane	15°
H Plane	See pattern
Radiation Pattern	Adjustable (offset circular, cardioid, bi-directional)
Lightning Protection	DC Grounded
RF Connector Type	N Male

### Mechanical Specifications

Cable Type	RG 214
Antenna Dimensions (HxWxD)	11.5" x 32.3" x 1.5" (each element)
Weight (Antenna+Mounts)	28 lbs.
Material	Electropolished Stainless Steel
Mounting	Each dipole element includes a heavy duty stainless steel bracket for mounting to a 1.5-2.5" diameter mast. Antenna may be mounted at 1/4, 1/2 or full wave spacing. Mast is customer supplied.

### Environmental Specifications

Wind Rating	175 MPH
Wind Rating with 1/2" Ice	150 MPH
Exposed Area (Max.)	1.6 ft. <sup>2</sup>
Lateral Thrust	64 lbs @ 100MPH

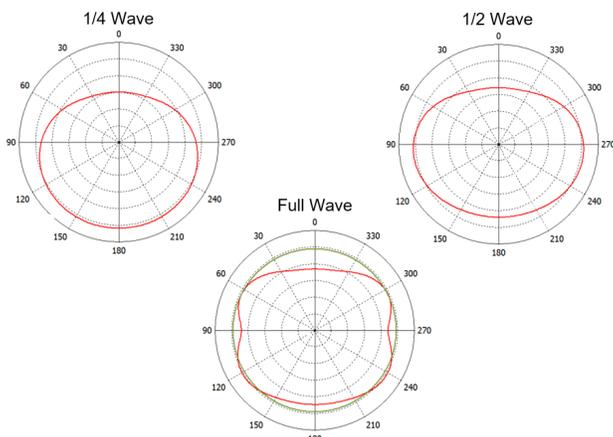


\*Cable harness not shown.  
\*Mast customer supplied.

The EMR450DP4 dipole array is a rugged broadband antenna for use in the 360-520MHz band. The dipoles are all welded and polished Stainless Steel construction suited to all harsh environments. The array can be mounted in three configurations to allow for different shaped radiation patterns in the H plane, including 1/4, 1/2 and full wavelength spacing from the vertical mounting pole. The antenna configuration includes all necessary mounting brackets and phasing harness to stack the antennas for increased gain.

### Product Features

- Wide band
- Stainless steel construction
- Weather and corrosion resistance
- No tuning required, plug & play
- Ideal for Public Safety, Government, LMR, Railroad and Amateur Radio Applications
- 3 Year Warranty



## UHF Dipole Antenna Installation Instructions

### EMR450DP4 Supplied Components:

- (x4) - UHF folded dipole w/ boom
- (x4) - Angled mounting bracket
- (x16) - Screws w/ captive washers
- (x4) - Anti seize compound
- (x1) - 4-way phasing harness

### Assembling the Antennas:

Each dipole antenna element must be securely attached to the boom. Feed the antenna tail through the boom, then insert and tighten included screws with captive washers to secure the boom to the antenna.

### Mounting Antennas to the Mast:

1. **Drain holes must be facing down on each dipole element.**
2. Secure the antennas to the mast with mounting bracket.
3. Apply anti-seize compound to bracket threads.
4. Ensure antennas are set to optimal H pattern before tightening brackets (see Radiation Pattern Options).
5. Attach the phasing harness between the antennas.
6. Phasing harness, junction box and all connectors must be correctly waterproofed (See Waterproofing RF Connections).

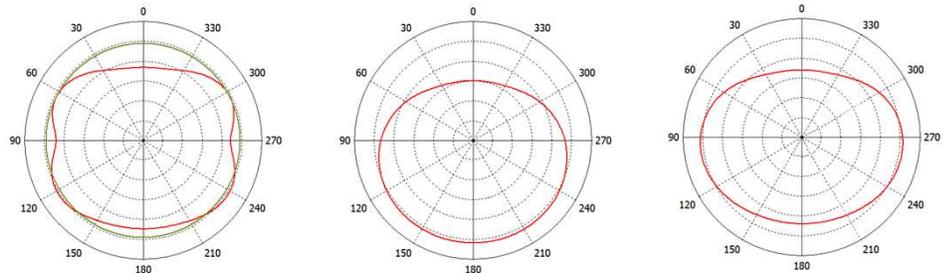
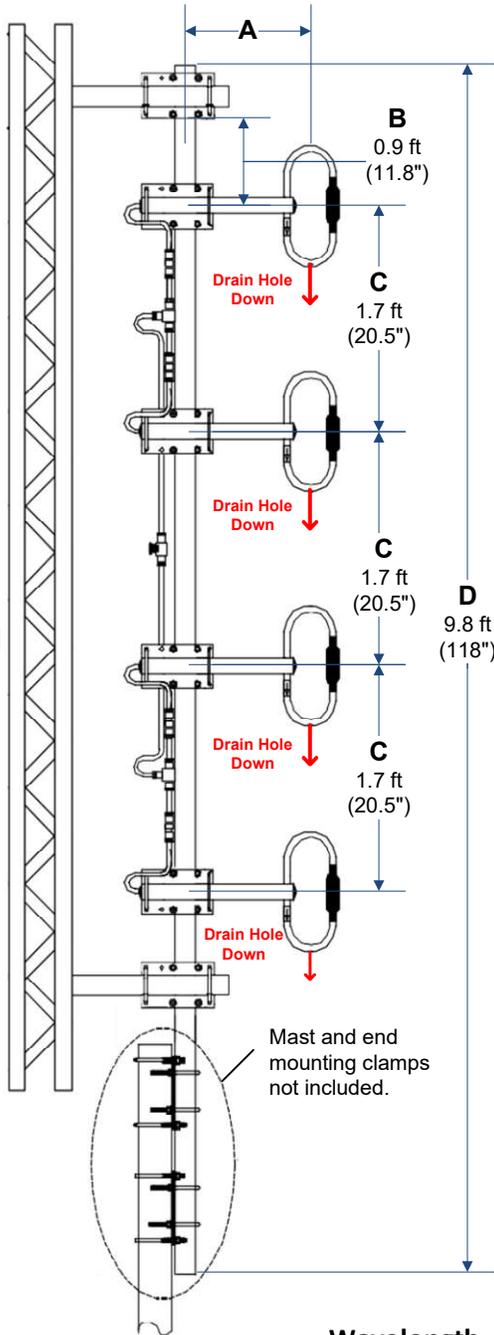
### Antenna Mounting Dimensions:

Dimensions for mounting the antenna to the support structure are specified in the illustrations to the left:

- A. Distance between dipole element and support structure (See Radiation Pattern Options).
- B. Distance between dipole and ends of mast or outrigger clamps.
- C. Distance between dipole centers.
- D. Minimal mast length (Top or Side Mount Configurations vary).

### Radiation Pattern Options:

Mounting spacings to achieve desired H plane radiation patterns are indicated with stickers on the antenna boom. See antenna radiation patterns below. Mount the antenna to the support structure at the corresponding distance (Dimension A) to achieve desired spacing.



Wavelength	1 Wave	1/2 Wave	1/4 Wave
Dimension A	25.7"	12.8"	6.4"
Frequency	360-520 MHz	360-520 MHz	360-520 MHz

## UHF Dipole Antenna Installation Instructions

### **Waterproofing RF Connections**

The RF connections between the antenna tail and the RF feeder cable must be water protected. Water incursions can short-out the inner and outer conductors of the coaxial cable, producing heavy attenuation of RF signals. If water gets into the connectors, it can degrade the antenna performance to the point that the antenna will need to be re-installed and the cables may need to be repaired or replaced. The antenna is unusable. If this occurs the antenna will need to be re-installed and the cables may need to be repaired or replaced. method consists of using multiple layers of three different types of electrical tape over the RF connectors and first 4-8" of RF cable. Critically the taping must extend beyond the end of any heat-shrink that is part of the N-type connector assembly on the RF cable.

### **Recommended tape to use**

1. 3M Scotch No 23 Self Bonding Electrical Tape
2. 3M Scotch 2228 Rubber Mastic
3. 3M Scotch Super 33+ Vinyl Electrical Tape

1) Temporarily secure the RF cable such that it extends vertically directly from the connector for 30cm or so before bending. This will ease application of the as it maximizes the clearance from the antenna vane.

2) Apply two layers of No. 23 tape over the lock washer, nut, N-thread and N-type connector. The tape must be stretched to 75% of its original width for all layers to ensure good bonding. Each successive turn of the tape should overlap the previous turn by half the width of the tape. Apply a single layer of No. 2228 rubber mastic tape over the No. 23 tape. This layer must extend a minimum of 0.79" beyond the existing No. 23 tape. For the inverted element, start at the tongue and wrap up to the cable. For the non-inverted element start on the cable and wrap up to the tongue. Each successive turn is overlapped by half the width of the tape. Minimum tension should be put on the No. 2228 tape as it is being applied

3) Apply a single layer of No. 2228 rubber mastic tape over the No. 23 tape. This layer must extend a minimum of 0.79" beyond the existing No. 23 tape. For the inverted element, start at the tongue and wrap up to the cable. For the non-inverted element start on the cable and wrap up to the tongue. Each successive turn is overlapped by half the width of the tape. Minimum tension should be put on the No. 2228 tape as it is being applied. Additional tape may be used to build up uneven parts of the connector interface to create a smoother surface for subsequent layers of tape. Gently knead the No. 2228 tape to ensure it seals to itself and removes any air voids.

4) Apply two layers of No. 23 tape over the No. 2228 tape, extending a minimum of 0.97" beyond the end of the existing tape. Stretch the tape to 75% of its original width for all layers to ensure good bonding. Each successive turn of the tape should overlap the previous turn by half the width of the tape. For the inverted element, start on the cable and wrap down to the tongue before wrapping back up the cable extending beyond the start of the tape for water shedding. For the non-inverted element start at the tongue and wrap down the cable before wrapping back up to the tongue.

5) Apply two layers of No. 33+ tape over the No. 23 tape, extending a minimum of .79" beyond the existing tape. Stretch the tape to 65% of its original width for the first layer. Apply the second layer without any tension. Each successive turn of the tape should overlap the previous turn by half the width of the tape.

For the inverted element, start at on the cable and wrap down to the tongue before wrapping back up the cable extending beyond the start of the tape for water shedding. For the non-inverted start at the tongue and wrap down the cable before wrapping back up to the tongue. The finished seal should be smooth without any No. 23 or No. 2228 tape exposed.

### **Alternative Method – Tape + Cold Shrink**

This approach is initially similar to the recommended approach, although replacing the outer two layers of tape with the application of a cold shrink sleeve such as a SL-TN-90 from Gamma Electronics or an equivalent product. Cold shrink with an IP68 rating provides a waterproof layer in addition to UV protection. It is faster install than the multiple layers of tape required in step 4 and 5.

Thread required quantity of cold shrink tubes onto the RF cable prior to attaching the cable to the element. If a single tube is too short to cover required area, use multiple cold shrink tubes. Orientation is important, tubes should be threaded onto the RF cables contacting from the tongue end first. Meaning the "pull tab" will be furthest from the tongue and N-connector. Attach the antenna RF tail to the feeder cable. Temporarily secure RF cable so it extends vertically from connector for 1.54" or so before bending.

This will ease the application of the tape as it maximizes the clearance from the antenna vane. Apply 2 layers of No. 23 tape over nut, N-thread and N-type plug connector. Tape must be stretched to 75% of original width to ensure all layers overlap previous turn by half width of tape. This should completely cover exposed metals as well as any heat shrink on cable. Layers should be continuous, starting from top and proceeding in successive half lapped layers downwards before reversing direction and finishing back at the top.

Apply single layer of No. 2228 rubber mastic tape over No. 23 tape. Layer must extend 0.79" beyond existing No. 23 tape. Each successive turn is overlapped by half width of the tape. Minimal tension should be applied to No. 2228 tape as it is being applied. Additional tape can be used for uneven areas to create smoother areas. Gently knead No. 2228 tape to ensure its sealed.

Slide cold shrink tube along cable until it completely covers connector and presses up against the tongue. Pull the plastic thread to start contracting the cold shrink from the tongue end. Continue to apply pressure to the cold shrink as it contracts to ensure that it closes flush against the tongue. Cold shrink needs to extend .79" beyond the end of No. 2228 tape.

### **Bird Protection**

It is important to note that birds can cause damage to RF cabling, in particular waterproof taping. To remedy this issue a stainless-steel spiral conduit can be used to cover the RF cabling including the element connectors.